

## **North Lincolnshire Green Energy Park**

Feasibility Study



A vital source for the future

SOLAR 21



### Contents

#### **Deliverables**

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- 2. Heat maps potential heat customer groups
- 3. District heating phased pipework routes
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## Heating, cooling & private wire load demands

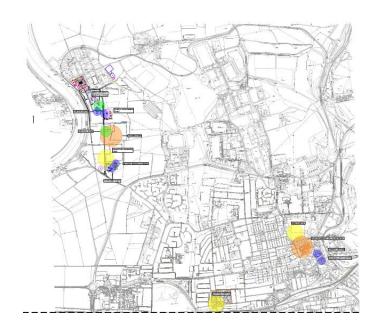
Load Summary - High Estimates	Peak Heating (kW)	Annual Heating (kWh)	Peak Cooling (kW)	Annual Cooling (kWh)	Peak electrical (kW)	Annual Electrical (kWh)
Phase 1						
VISITOR'S CENTRE	200	215,239	-	-	84	126,684
EFW (CONCRETE MANUFACTURING)	1,919	1,980,917	-	-	618	927,668
PLASTICS PROCESSING PLANT	270	244,809	-	-	354	531,440
Glasshouses	16,640	66,300,512	-	-	5,168	7,287,924
Glanford Business Park	8,071	8,665,002	-	-	3,600	5,400,000
CAMBRIDGE VERTICAL FARM (HOK)	-	-	2,822	9,798,877	3,767	21,452,913
HYDROGEN ELECTROLYSIS PLANT	124	59,989	475	385,663	9,000	36,000,000
BATTERY ENERGY STORAGE (BES)	152	126,423	-	-	-	-
EV chargers					1,175	1,762,318
Phase 2						
LINCOLNSHIRE LAKE BUSINESS PARK	31,475	33,793,509	-	-	13,000	19,500,000
DATA CENTRES	-	-	6,000	24,017,093	6,000	52,560,000
Phase 3						
SCUNTHORPE HOSPITAL (NEW)	6,845	18,329,245	-	-	3,947	5,920,000
MUSEUM SPACE (CULTURAL ART & HERITAGE)	242	259,950	-	-	114	171,000
COUNCIL OFFICES (EXISTING)	192	206,054	-	-	86	128,412
BOC		-	-	-	2,832	4,248,250
RAINHAM STEEL		-	-	-	881	1,320,950
Tower blocks by new hospital	1,142	1,672,455	-	-	480	720,000
Low rise flats by new hospital	797	1,114,970	-	-	320	480,000
Phases 4,5 & 6 (Residential)						
North Lincolnsire Lakes 1 bed	1,681	2,749,154	-	-	1,150	1,725,000
North Lincolnsire Lakes 2 bed	3,145	5,442,390	-	=	2,376	3,564,000
North Lincolnsire Lakes 3 bed	3,420	5,946,526	-	-	2,303	3,454,500
North Lincolnsire Lakes 4 bed	3,318	5,743,323	-	-	2,051	3,076,000
North Lincolnsire Lakes 5 bed	5,144	9,528,500	-	-	2,200	3,300,000
North Lincolnsire Lakes 6 bed	8,424	13,599,769	-	-	3,140	4,710,000
Phase 7						
SCUNTHORPE HOSPITAL (EXISTING)	8,523	20,240,527	-	=	3,947	5,920,000
Totals	101,726	196,219,261	9,297	34,201,632	68,592	184,287,059
Totals (Diversified + including losses)	83,650	245,205,304	9,986	40,237,215		

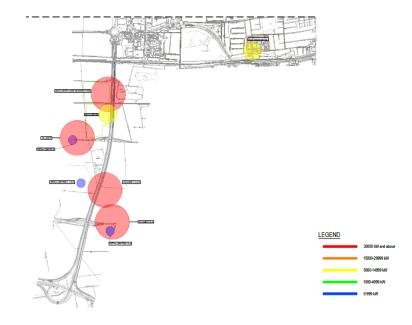
- > Produced 4 options:
- > 100MW (High incl Clg)
- > 90MW (High Estimate)
- > 45MW (Low incl Clg)
- > 40MW (Low estimate)
- > Formed basis of:
- > DH modelling,
- > Energy modelling &
- > Commercial costings



# **Heating & cooling load demands**

Heat Maps (High & low estimates)

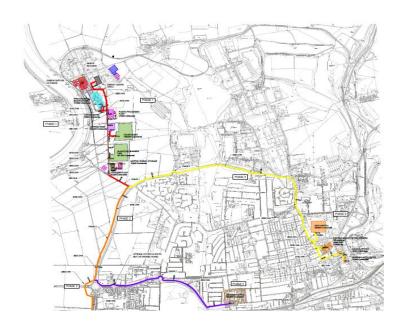






# **Heat Network Strategy**

### **DHN Routes**

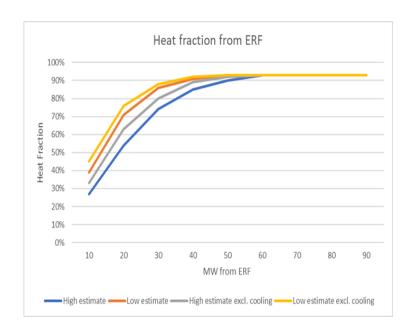


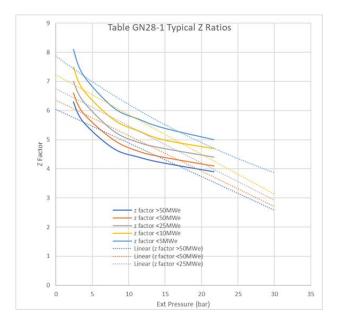




# **Energy Modelling**

#### Heat fraction & Z-factor

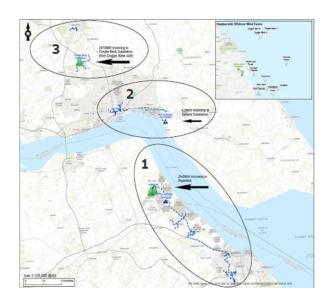






## **Technical & Commercial Opportunities for Other Networks**

### Hydrogen networks – Hull & Humber Region



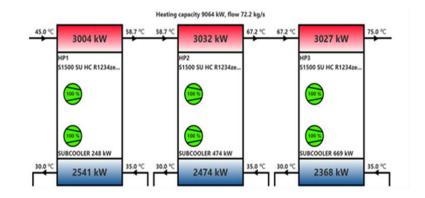




### Alternative technologies

#### **Back-up Boiler Options**

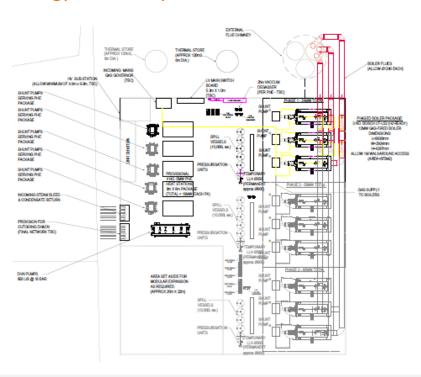
- Baseline PHeX from steam bleed (LTHW)
- Gas-fired Boilers (H2 ready, new network incomplete)
- Direct Electric Boilers (capacity limitations & operating costs, no flues though)
- G/WSHP (local river as water sources but flood plain and high costs to mirror DH route)
- ASHP (require space & very high costs for multiple parallel units - circa £26 Million)





### **Heat Network Strategy**

### **Energy Centre Layout**



- Modular construction to accommodate final scheme size
- ➤ Phase 1 3 No. 12MW Boilers
- ➤ Phase 2 3 No. 12MW Boilers
- ➤ Phase 3 3 No. 12MW Boilers



### **Commercial Model Assumptions and Variables**

- > EFW Heat Price: 1.5p/kWh
- > Gas Price: 3 p/kWh
- Elec price from EFW: 10p/kWh
- > Elec Price from grid: 15p/kWh
- > EFW availability: 92%
- > Commercial Variable heat charge: 5p/kWh
- Residential variable heat charge: 7p/kWh
- > Elec charge: 15p/kWh
- > Commercial heat standing charge: £2.50/m<sup>2</sup>
- > Residential heat standing charge: £400/year
- Assumed on plot works paid for by developers –
   ESCo pays for DH spine and energy infrastructure.
- Business rates exempt until 2035 and then assumed 50% reduction in line with good quality CHP schemes.

- > Phases:
- 1. Visitor Centre, EFW, Plastics, Hydrogen, Battery, Vertical farm, Glasshouses, Glanford BP, EV Chargers
- 2. Lincolnshire lakes BP + data centres
- 3. New hospital, existing towers and flats, BOC, Rainham Steel, Museum, Council offices
- 4. Lincolnshire lakes residential developments
- 5. Existing Scunthorpe Hospital



### **Cost Summary**

> Phase 1: £50,755,346

> Phase 2: £46,866,884

> Phase 3: £26,059,693

> Phase 4: £64,663,585

> Phase 5: £11,654,493

> Total: £200,000,000

#### > Phases:

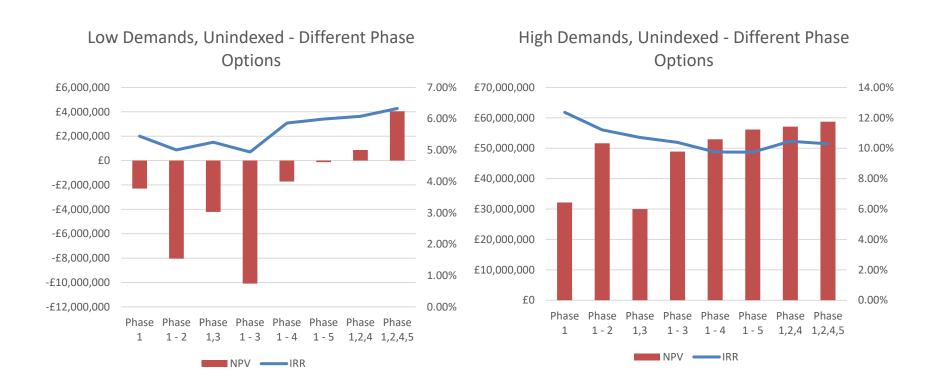
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(11.1.22) REV2	Usage	No. resi units	Footprint	Heat	Cooling	Electrical	al Phased Cost Breakdown							
	-		m2	kw	KW (heat)	Peak kW	Steam Offtake	EC Construction	EC Fit Out	District Heating & Civils (Spine)	On Plot (DHN & Heat Substation)	Private Wire & Civils	On Plot (Private Wire & RMU)	Phase Costs
PHASE 1 VISITOR'S CENTRE	Leisure		2,484	200		42	£ 1,564,724	£ 2,813,250	£ 11,184,000	£ 13,468,835	£ 222.730	£ 4,890,151	£ 345.600	
			33,131							<b>*</b>			£ 345,600 £ 345,600	
EFW (CONCRETE MANUFACTURING)	Industrial Industrial		10,220	1,919 270		378 121		<b>!</b>		<del> </del>	£ 1,335,682 £ 300,100		£ 345,600 £ 345,600	
PLASTICS PROCESSING PLANT HYDROGEN ELECTROLYSIS PLANT	Industrial		3,165	124	678	61					£ 300,100 £ 138,100		£ 345,600	
BATTERY ENERGY STORAGE (BES)	Industrial		6,670	152	6/8	61					£ 138,100 £ 169,275		1 343,000	
CAMBRIDGE VERTICAL FARM (HOK)	Industrial		22,400	132	4,032	5,365					£ 1.964.198		£ 345,600	
Glasshouses	Glasshouses		124,600	16.640	4,032	1.807					£ 5,790,972		£ 345,600	
Glanford Business Park	Office		100,000	8,071		1.807					£ 4,494,128		£ 345,600	
			,	27,376	4,710	9,581	£ 1,564,724	£ 2,813,250	£ 11,184,000	£ 13,468,835	£ 14,415,185	£ 4,890,151	£ 2,419,200	£ 50.755.346
PHASE 2							£ 1,369,138	£ 2,683,885	£ 4,759,565	£ 17,034,627		£ 6,033,747		
Lincolnshire Lakes Business Park	Office		390,000	31,475		6,500					£ 10,953,777		£ 345,600	
DATA CENTRES	Data centre		1,000		8,571	342					£ 3,340,945		£ 345,600	99999999999
				31,475	8,571	6,842	£ 1,369,138	£ 2,683,885	£ 4,759,565	£ 17,034,627	£ 14,294,722	£ 6,033,747	£ 691,200	£ 46,866,884
PHASE 3							£ -	£ 33,550	£ 1,588,405	£ 10,141,310		£ 6,161,538		
MUSEUM SPACE (CULTURAL ART & HERITAG	Office		3,000	242		57					£ 269,503		£ 345,600	
SCUNTHORPE HOSPITAL (NEW)	Hospital		80,000	6,845		913		1		<b></b>	£ 3,811,462		£ 345,600	
COUNCIL OFFICES (EXISTING)	Office		2,378	192		913					£ 213,821		£ 345,600	
BOC	Industrial		84,965			970	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	<b>[</b>		<b>1</b>	?	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	£ 345,600	
RAINHAM STEEL	Industrial	3	26,419			302					/		£ 345,600	
Tower blocks by new hospital	Residential	210		1,014		20,050					£ 1,267,262			
Low rise flats by new hospital	Residential	140		710 9.003	_	13,383 36,588		F 33.550	f 1588.405	f 10.141.310	£ 844,842 £ 6,406,890	£ 6.161.538	f 1728.000	F 26.059.693
				9,003	- 0	36,588	£ -	£ 33,550	£ 1,588,405	£ 10,141,310	£ 6,406,890	£ 6,161,538	£ 1,728,000	£ 26,059,693
PHASE 4							6	6	£ 495.353	£ 1,103,905	*****	£ 319.478	*****	
North Lincolnsire Lakes Village 5	Retail		300	108		1,356	immumi		±	1,103,503	£ 120,274	313,478	£ 345,600	
AAP Distrcit Centre - Shopping centre	Retail		3.036	363		1,550					£ 404.254		£ 345,600	
North Lincolnsire Lakes Village 5 (2 bed)	Residential	220	3,030	586							£ 1,699,500			
North Lincolnsire Lakes Village 5 (2 bed)	Residential	583		2.006							£ 4,503,675			
North Lincolnsire Lakes Village 5 (4 bed)	Residential	297		1,254							£ 2,294,325			
80 1 1 1 1 1				4,317	0	1,356	£ -	£ -	£ 495,353	£ 1,103,905	£ 9,022,028	£ 319,478	£ 691,200	£ 11,631,964
PHASE 5							£ -	£ 2,683,885	£ 1,106,200	£ 2,156,769		Excl		
North Lincolnsire Lakes village 1	Retail		300	36							£ 50,114			
North Lincolnsire Lakes Village 2	Retail		500	60							£ 83,524			
North Lincolnsire Lakes Village 6	Retail		500	60							£ 83,524			
North Lincolnsire Lakes village 1 (2 bed)	Residential	138		381							£ 1,066,050			
North Lincolnsire Lakes Village 1 (3 bed)	Residential	366		1,300							£ 2,825,033			
North Lincolnsire Lakes Village 1 (4 bed)	Residential	186		810							£ 1,439,168			
North Lincolnsire Lakes village 2 (2 bed)	Residential	238		629							£ 1,835,460			
North Lincolnsire Lakes Village 2 (3 bed)	Residential	630		2,157							£ 4,863,969			
North Lincolnsire Lakes Village 2 (4 bed)	Residential	321		1,348							£ 2,477,871			
North Lincolnsire Lakes village 6 (2 bed)	Residential	314		817							£ 2,425,650			
North Lincolnsire Lakes Village 6 (3 bed)	Residential	832		2,807							£ 6,427,973			
North Lincolnsire Lakes Village 6 (4 bed)	Residential	424		1,758	_	0			f 1106200	f 2 156 769	£ 3,274,628 £ 26,852,964			
				12,162	- 0	0		£ 2,683,885	r 1,106,200	£ 2,156,769	£ 26,852,964	-		£ 32,799,818
PHASE 6									f 1.085.180	f 5 464 590	******************	Excl	******	
North Lincolnsire Lakes Village 3	Retail		400	48					r 1,085,180	r 5,464,590	£ 66,819	EACT		
North Lincolnsire Lakes Village 3 North Lincolnsire Lakes Village 4	Retail		300	48 36							£ 50,114			
North Lincolnsire Lakes Village 4  North Lincolnsire Lakes Village 3 (2 bed)	Residential	197	300	530		$\vdash$					£ 50,114 £ 1.524.915			
North Lincolnsire Lakes Village 3 (2 bed)  North Lincolnsire Lakes Village 3 (3 bed)	Residential	523		1,813							£ 1,524,915 £ 4,041,025			
North Lincolnsire Lakes Village 3 (3 bed) North Lincolnsire Lakes Village 3 (4 bed)	Residential	266		1,813			***************************************	1		<del> </del>	£ 4,041,025 £ 2,058,635		<del> </del>	<del> </del>
North Lincolnsire Lakes Village 3 (4 bed)	Residential	154		421							£ 1,188,105			
North Lincolnsire Lakes Village 4 (2 bed)	Residential	408		1,437				<b>!</b>			£ 3,148,478			
North Lincolnsire Lakes Village 4 (4 bed)	Residential	208		896							£ 1,603,942			
				6,311	0	0	£ -	£ -	£ 1,085,180	£ 5,464,590	£ 13,682,033	£	£ -	£ 20,231,803
				.,							************			
PHASE 7							£ -	£ -	£ 612,510	£ 6,296,170		Excl		
SCUNTHORPE HOSPITAL (EXISTING)	Hospital		80,000	8,523		$\vdash$					£ 4,745,813			
				8,523	0	0	£ -	£ -	£ 612,510	£ 6,296,170	£ 4,745,813	£ -	£ -	£ 11,654,493
				99.168	26,563									
		6,654	981,253	99,168		108,737	£ 2,933,862	£ 8,214,570	£ 20,831,213	£ 55,666,206	£ 89,419,635	£ 17,404,914	£ 5,529,600	£ 200,000,000
		0,054	981,253	125,	/21	108,/3/	r 2,933,862	E 8,214,5/0	£ 20,831,213	£ 55,000,206	E 89,419,635	r 17,404,914	E 3,529,600	£ 200,000,000



### **Full Network Commercial Model Results**

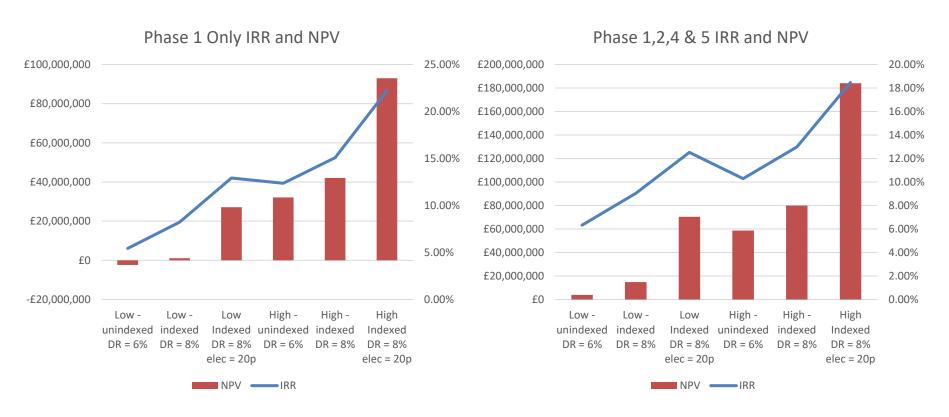
IRR and NPV over 40 years





### **Full Network Commercial Model Results**

IRR and NPV over 40 years





## **Possible Funding**

- > Eligible for Green Heat Network Fund
- Based on low demands for Phases 1,2,4 & 5 would be eligible for up to £38.6m of funding.
- Would increase IRR from 5.7% to 9.8% for low demands scenario.
- On high demands scenario IRR would increase from 9.4% to 13.8% with same funding amount.

#### > GHNF Application timelines

Indicative Full Scheme Rounds	Proposed final submission date for inclusion in Round
Round 1	29 April 2022 (11:59)
Round 2	01 July 2022 (11:59)
Round 3	30 September 2022 (11:59)
Round 4	30 December 2022 (11:59)
Round 5	31 March 2023 (11:59)
Round 6	30 June 2023 (11:59)
Round 7	29 September 2023 (11:59)
Round 8	29 December 2023 (11:59)
Round 9	29 March 2024 (11:59)
Round 10	28 June 2024 (11:59)
Round 11	27 September 2024 (11:59)



## **Deliverable's summary**

- > Identified variables of EfW total potential heat load and anchor loads
- Developed DHN & DHCN pipework sizes & routes based on a range of potential heat loads
- Secondary Energy Centre back-up system H2-ready Gas boilers
- > Commercial modelling options
- Capital cost of fully phased scheme £200 Million (Phase 1 £50 Million)
- Optimum solution DHN (Phases 1, 2, 4, 5 & 6) £153 Million
- > Best value 30MW EfW scheme



## **Next Steps.....**

Developing the scheme from Feasibility to Installation

